







# Conquer your to-do list.

We've solved the age-old problem of putting more hours in your day with the all-new SA223.

This next-level model of our popular SA series gets more done than ever before, whether you're working with heavy loads or on difficult terrain. The SA223 is packed with performance upgrades like dual range speeds, standard differential lock, and 3-point hitch position control. Powered by our legendary 3-cylinder, liquid-cooled diesel engine, Yanmar's SA223 always shows up ready to work -- so you can get back to doing what you love.



Dual range speeds, standard differential lock, and true position control on the 3-point lift system for maximum precision and power.

### INNOVATIVE DESIGN AND TECHNOLOGY



## TRACTORS THAT GET THE JOB DONE.

The SA223 is for people who share our passion for the land and believe in working that land the right way. Not only is it built with a powerful, fuel-efficient engine, its sleek design is engineered for comfort and efficiency all the way down to the easy-access, high-rise hood.



## **BUILT TOGETHER TO WORK TOGETHER.**

Yanmar makes all the major drivetrain components — the engine, transmission, and axles — in-house. And because they're made together to work perfectly together, you get a hardworking machine with more useable horsepower, less power loss, and a smoother, more comfortable ride. We call it Performance Link Technology™. You'll quickly appreciate the SA223 as a tractor designed to work as hard as you do.



#### COMFORT AND PRODUCTIVITY BUILT RIGHT IN.

A large, comfortable operator's station provides easy access to all controls. The hydrostatic transmission, with convenient side-by-side pedals, allows you to get the job done regardless of the terrain or the implement you're using. And smooth, hydraulic power steering delivers no kickback in the steering wheel for less operator fatigue.

**223**MULTI-PURPOSE
COMPACT TRACTOR

# **FEATURES**

STANDARD DIFFERENTIAL LOCK

TRUE POSITION CONTROL

**DUAL SPEED SYSTEM** 

**4WD SELECTOR** 

DUAL RANGE HST TRANSMISSION

LIMITED (CAT1)
3-POINT HITCH



# **YANMAR 223 Tractor Specifications**

ENGINE Maker		YANMAR	
Model		3TNM74F	
Type Number of Cylinders		4 Cycle Inline, Water Cooled Diesel	
Total Displacement cu In (L)		60.6 (0.993)	
Gross Power: EPA Regulation HP (kW)		21.5 (16.0)	
Net Power HP (kW) Rated Revolution RPM		19.4 (14.5) 3,200	
			Maximum Torque ft. lbs (Nm)
Battery Fuel		540 CCA Diesel	
CAPACITIES			
		6.1 (23.0)	
Fuel Tank US gal (L)		3.1 (2.9)	
Engine Oil US at (L)		3.0 (2.8)	
Engine Coolant US qt (L)		. ,	
Transmission Oil US gal (L)		4.1 (15.5)	
Front Axle Oil US gal (L)		3.17 (3.0)	
Overall Length (with 3 Point Hitch)		102 1 (2 504)	
Overall Length (with 3-Point Hitch) Overall Width (with R4 Tires)		102.1 (2,594) 47.3 (1,200)	
,	and D4 Times	,	
Overall Height (with Roll-Over Protection (ROPS)		82.3 (2,090)	
Overall Height (with Folded ROPS, R4 Tires, Top		66.3 (1,683)	
Overall Height (with R4 Tires, Top Of Steering W	neel)	51.1 (1,299)	
Wheel Base		57.9 (1,400)	
Minimum Ground Clearance (with R4 Tires) Tread (with R4)		6.4 (163) Front: 35.2 (894), Rear: 35.2 (894)	
WEIGHT Ib. (kg)			
(with ROPS, R4 Tires)		1,537 (697)	
TRAVELING SYSTEM	1.00		
,	Ag (R1) Turf (R3)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-12	
TRAVELING SYSTEM Tires		Front, Rear: -	
TRAVELING SYSTEM Tires Clutch	Turf (R3)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-12 Front: 18x8.50-10 6PR, Rear: 26x12.0-12	
TRAVELING SYSTEM Tires Clutch Steering	Turf (R3)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-1: Front: 18x8.50-10 6PR, Rear: 26x12.0-1: - Hydrostatic Power	
TRAVELING SYSTEM  Tires  Clutch Steering Transmission	Turf (R3)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-1: Front: 18x8.50-10 6PR, Rear: 26x12.0-1: - Hydrostatic Power Hydrostatic Transmission, Dual Range Spe	
TRAVELING SYSTEM  Tires  Clutch Steering Transmission Drive	Turf (R3)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-1: Front: 18x8.50-10 6PR, Rear: 26x12.0-1: - Hydrostatic Power Hydrostatic Transmission, Dual Range Spe Selected 4WD	
TRAVELING SYSTEM  Tires  Clutch Steering Transmission	Turf (R3)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-1: Front: 18x8.50-10 6PR, Rear: 26x12.0-1: - Hydrostatic Power Hydrostatic Transmission, Dual Range Spe	
TRAVELING SYSTEM  Tires  Clutch Steering Transmission Drive Brake Minimum Turning Radius ft (m)	Turf (R3)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-1: Front: 18x8.50-10 6PR, Rear: 26x12.0-1: - Hydrostatic Power Hydrostatic Transmission, Dual Range Spe Selected 4WD Wet Disk	
TRAVELING SYSTEM  Tires  Clutch Steering Transmission Drive Brake	Turf (R3)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-1: Front: 18x8.50-10 6PR, Rear: 26x12.0-1: - Hydrostatic Power Hydrostatic Transmission, Dual Range Spe Selected 4WD Wet Disk	
TRAVELING SYSTEM  Tires  Clutch Steering Transmission Drive Brake Minimum Turning Radius ft (m)  HYDRAULIC UNIT	Turf (R3)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-1: Front: 18x8.50-10 6PR, Rear: 26x12.0-1: - Hydrostatic Power Hydrostatic Transmission, Dual Range Spe Selected 4WD Wet Disk 7.87 (2.4)	
TRAVELING SYSTEM  Tires  Clutch Steering Transmission Drive Brake Minimum Turning Radius ft (m)  HYDRAULIC UNIT  Hydraulic Control System	Turf (R3)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-1: Front: 18x8.50-10 6PR, Rear: 26x12.0-1: - Hydrostatic Power Hydrostatic Transmission, Dual Range Spe Selected 4WD Wet Disk 7.87 (2.4) Position Control, Open Center	
TRAVELING SYSTEM  Tires  Clutch Steering Transmission Drive Brake Minimum Turning Radius ft (m)  HYDRAULIC UNIT  Hydraulic Control System Pump Capacity (implement) US gal/min (L/min)	Turf (R3)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-1: Front: 18x8.50-10 6PR, Rear: 26x12.0-1: - Hydrostatic Power Hydrostatic Transmission, Dual Range Spe Selected 4WD Wet Disk 7.87 (2.4)  Position Control, Open Center 4.3 (16.1)	
TRAVELING SYSTEM  Tires  Clutch Steering Transmission Drive Brake Minimum Turning Radius ft (m)  HYDRAULIC UNIT  Hydraulic Control System Pump Capacity (implement) US gal/min (L/min) Pump Capacity (steering) US gal/min (L/min)	Turf (R3) Industrial (R4)  Lift Point lb (kg)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-1: Front: 18x8.50-10 6PR, Rear: 26x12.0-1: - Hydrostatic Power Hydrostatic Transmission, Dual Range Spe Selected 4WD Wet Disk 7.87 (2.4)  Position Control, Open Center 4.3 (16.1) 3.7 (14.1)	
TRAVELING SYSTEM  Tires  Clutch Steering Transmission Drive Brake Minimum Turning Radius ft (m)  HYDRAULIC UNIT  Hydraulic Control System Pump Capacity (implement) US gal/min (L/min) Pump Capacity (steering) US gal/min (L/min) 3-Point Hitch	Turf (R3) Industrial (R4)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-1: Front: 18x8.50-10 6PR, Rear: 26x12.0-1: - Hydrostatic Power Hydrostatic Transmission, Dual Range Spe Selected 4WD Wet Disk 7.87 (2.4)  Position Control, Open Center 4.3 (16.1) 3.7 (14.1) Limited Category 1	
TRAVELING SYSTEM  Tires  Clutch Steering Transmission Drive Brake Minimum Turning Radius ft (m)  HYDRAULIC UNIT  Hydraulic Control System Pump Capacity (implement) US gal/min (L/min) Pump Capacity (steering) US gal/min (L/min) 3-Point Hitch Maximum Lift Force  System Pressure psi (MPa)	Turf (R3) Industrial (R4)  Lift Point lb (kg)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-1: Front: 18x8.50-10 6PR, Rear: 26x12.0-1: - Hydrostatic Power Hydrostatic Transmission, Dual Range Spe Selected 4WD Wet Disk 7.87 (2.4)  Position Control, Open Center 4.3 (16.1) 3.7 (14.1) Limited Category 1 660 (300)	
TRAVELING SYSTEM  Tires  Clutch Steering Transmission Drive Brake Minimum Turning Radius ft (m)  HYDRAULIC UNIT  Hydraulic Control System Pump Capacity (implement) US gal/min (L/min) Pump Capacity (steering) US gal/min (L/min) 3-Point Hitch Maximum Lift Force	Turf (R3) Industrial (R4)  Lift Point lb (kg)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-1: Front: 18x8.50-10 6PR, Rear: 26x12.0-1: - Hydrostatic Power Hydrostatic Transmission, Dual Range Spe Selected 4WD Wet Disk 7.87 (2.4)  Position Control, Open Center 4.3 (16.1) 3.7 (14.1) Limited Category 1 660 (300) 1,891 (13.00)	
TRAVELING SYSTEM  Tires  Clutch Steering Transmission Drive Brake Minimum Turning Radius ft (m)  HYDRAULIC UNIT  Hydraulic Control System Pump Capacity (implement) US gal/min (L/min) Pump Capacity (steering) US gal/min (L/min) 3-Point Hitch Maximum Lift Force  System Pressure psi (MPa)  POWER TAKE OFF (PTO) Power Take Off (PTO) Power HP (kW)	Turf (R3) Industrial (R4)  Lift Point lb (kg)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-1: Front: 18x8.50-10 6PR, Rear: 26x12.0-1: - Hydrostatic Power Hydrostatic Transmission, Dual Range Spe Selected 4WD Wet Disk 7.87 (2.4)  Position Control, Open Center 4.3 (16.1) 3.7 (14.1) Limited Category 1 660 (300) 1,891 (13.00)	
TRAVELING SYSTEM  Tires  Clutch Steering Transmission Drive Brake Minimum Turning Radius ft (m)  HYDRAULIC UNIT  Hydraulic Control System Pump Capacity (implement) US gal/min (L/min) Pump Capacity (steering) US gal/min (L/min) 3-Point Hitch Maximum Lift Force  System Pressure psi (MPa)  POWER TAKE OFF (PTO) Power Take Off (PTO) Power HP (kW) Type	Turf (R3) Industrial (R4)  Lift Point Ib (kg) 24 in Behind Lift Point Ib (kg)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-1: Front: 18x8.50-10 6PR, Rear: 26x12.0-1: - Hydrostatic Power Hydrostatic Transmission, Dual Range Spe Selected 4WD Wet Disk 7.87 (2.4)  Position Control, Open Center 4.3 (16.1) 3.7 (14.1) Limited Category 1 660 (300) 1,891 (13.00)	
TRAVELING SYSTEM  Tires  Clutch Steering Transmission Drive Brake Minimum Turning Radius ft (m)  HYDRAULIC UNIT  Hydraulic Control System Pump Capacity (implement) US gal/min (L/min) Pump Capacity (steering) US gal/min (L/min) 3-Point Hitch Maximum Lift Force  System Pressure psi (MPa)  POWER TAKE OFF (PTO) Power Take Off (PTO) Power HP (kW)	Turf (R3) Industrial (R4)  Lift Point lb (kg) 24 in Behind Lift Point lb (kg)  Shaft Size Type	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-1: Front: 18x8.50-10 6PR, Rear: 26x12.0-1: - Hydrostatic Power Hydrostatic Transmission, Dual Range Spe Selected 4WD Wet Disk 7.87 (2.4)  Position Control, Open Center 4.3 (16.1) 3.7 (14.1) Limited Category 1 660 (300) 1,891 (13.00)  15.6 (11.6) Hydraulic Clutch 35 mm OD, 6 Splines Independent	
TRAVELING SYSTEM  Tires  Clutch Steering Transmission Drive Brake Minimum Turning Radius ft (m)  HYDRAULIC UNIT  Hydraulic Control System Pump Capacity (implement) US gal/min (L/min) Pump Capacity (steering) US gal/min (L/min) 3-Point Hitch Maximum Lift Force  System Pressure psi (MPa)  POWER TAKE OFF (PTO)  Power Take Off (PTO) Power HP (kW) Type Rear	Turf (R3) Industrial (R4)  Lift Point lb (kg) 24 in Behind Lift Point lb (kg)  Shaft Size Type Speed/Engine RPM	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-1: Front: 18x8.50-10 6PR, Rear: 26x12.0-1: - Hydrostatic Power Hydrostatic Transmission, Dual Range Spe Selected 4WD Wet Disk 7.87 (2.4)  Position Control, Open Center 4.3 (16.1) 3.7 (14.1) Limited Category 1 660 (300) 1,891 (13.00)  15.6 (11.6) Hydraulic Clutch 35 mm OD, 6 Splines Independent 554/3,200	
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VARIABB VII 440	OUDIVED DO		ODEOLEIO ATIONIC
YANMAR YL110	CURVED BO	OM LOADER	SPECIFICATIONS

Maximum Lift Height to Pivot Pin in (mm)	71 (1,800)
Maximum Lift Height Under Level Bucket in (mm)	51 (1,295)
Reach at Maximum Lift Height in (mm)	24 (610)
Reach with Bucket on Ground in (mm)	47 (1,205)
Digging Depth in (mm)	3.9 (100)
Maximum Drop Angle degree	40
Maximum Rollback Angle degree	30
Lift Capacity (Pivot Pin) lb (kg)	825 (375)
Breakout Force (Pivot Pin) lb (kg)	1,342 (610)
Rollback Force (Ground Line) lb (kg)	1,122 (510)
Rated Flow GPM (L/m)	4.3 (16.1)
System Pressure psi (MPa)	1,891 (13.0)
Rising Time to Full Height w/o Load sec	3.0
Lowering Time w/o Load sec	1.8
Attachment Rollback Time sec	2.2
Attachment Dumping Time (REGEN) sec	1.5
Bucket Width in (mm)	48 (1,219)
Bucket Capacity cu ft (m³)	5.3 (0.15)
Bucket Weight Ib (kg)	130 (59)
Loader Weight w/Bucket lb (kg)	425 (193)

## YANMAR B65 BACKHOE SPECIFICATIONS

Maximum Digging Depth (2' flat bottom) in (mm)	78.4 (1,991)
Swing Arc	150 degrees
Loading Height (bucket at 60 deg) in (mm)	60 (1,524)
Reach from Center Line of Swing Pivot in (mm)	102 (2,591)
Bucket Rotation	180 degrees
Loading Reach (bucket at 60 deg) in (mm)	35 (889)
Transport Overhang in (mm)	42.4 (1,077)
Undercut in (mm)	25 (635)
Stabilizer Spread, down position in (mm)	85.6 (2,174)
Stabilizer Spread, up position in (mm)	52.6 (1,336)
Bucket Cylinder Digging Force lb (kg)	2,800 (1,270)
Dipperstick Cylinder Digging Force lb (kg)	1,590 (721)
Operating Pressure psi (kg/cm)	1,885 (132.5)
Backhoe Weight Ib (kg)	677 (307)

## YANMAR M60 MID-MOUNT MOWER SPECIFICATIONS

Mounting Method	Ground Following
Cutting Width in (mm)	60 (1,524)
Cutting Height in (mm)	1-4 (25.4-101.6)
Number of Blades	3
Weight Ib (kg)	283.8 (129)

# AVAILABLE ATTACHMENTS FOR THE YANMAR 223

Front End Loader	Front Blade	3 Pt Attachments	
Backhoe	Snow Blower	Mid-Mount Mower	
Note: Attachments sold separately. Please see your dealer for details.			

#### ASSEMBLED IN THE USA

All Yanmar tractors are assembled in our state-of-the-art facility in Adairsville, GA, just north of Atlanta. Replacement parts are quickly fulfilled from this location to anywhere in North America. Plus, a ten-year limited powertrain warranty is standard on all new tractor purchases.

#### DEALERS WHO SHARE OUR COMMITMENT

Yanmar tractors are sold and serviced by a network of dealers who are committed to serving the communities in which they live and work. They share our passion for the land as well as a passion for unsurpassed service. To find the dealer nearest you, please visit YanmarTractor.com.

